

HDO

PRODUCT INTRODUCTION

Hdo is a high resin content impregnated overlay paper. The film paper is a kraft paper impregnated with a modified phenolic resin, which can be used for the veneer of plywood and other substrate sheets, and then self-cured under heat and pressure to form a uniform template surface.

PRODUCT ADVANTAGES AND

APPLICATIONS

HDO provides excellent surface finish and, together with MDO, covers some irregularities in the substrate and forms a uniform solid surface. The template has good brightness and a certain degree of wear resistance.

PRODUCT SPECIFICATIONS

Colour: Light Yellow

Feature: 60/180 g/m²

Width: 1240mm, 1270mm, 1540mm, 1640mm,

Length: 700m

Packing: Roll bucket packing

STORAGE CONDITIONS

The recommended storage temperature is around 25 ° C and the humidity is below 55%. Unused products must be wrapped tightly with a polyethylene film and stored in the same condition as above, and should be used up as soon as possible.

The product must be stored vertically. Avoid direct sunlight. Do not put heavy objects on the product.

Under the above appropriate storage conditions, the shelf life of the product is 3 months (subject to the contract).

HOT PRESSING PROCESS

Temperature: 130~135°C

Pressure: 12~14 kg/cm²

Time: 5~8mins

Customers who have questions about the hot pressing process or want to adjust the process for online production, Dynea technical service experts will help you to develop the right and appropriate online production process.

just what
you need

